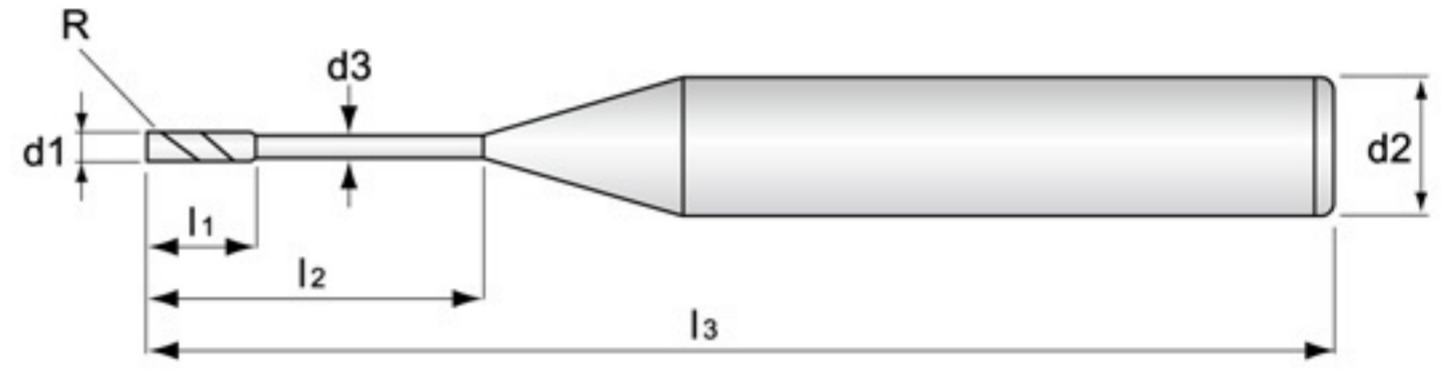




High Speed Cutting
& High Hard Cutting



Micro Diameter

Type No. 型號	Diameter 刃徑 d1	Neck Dia. d3	Corner R 圓角 R	Flute Length 刃長 l ₁	Effective Length 有效長 l ₂	O. A. L. 全長 l ₃	Shank Dia. 柄徑 d2
HRM1006R	1.0	0.95	0.2	1.5	6	50	4
HRM1008R	1.0	0.95	0.2	1.5	8	50	4
HRM1010R	1.0	0.95	0.2	1.5	10	50	4
HRM1012R	1.0	0.95	0.2	1.5	12	50	4
HRM1508R	1.5	1.44	0.2	2.0	8	50	4
HRM1510R	1.5	1.44	0.2	2.0	10	50	4
HRM1512R	1.5	1.44	0.2	2.0	12	50	4
HRM1516R	1.5	1.44	0.2	2.0	16	50	4
HRM2008R	2.0	1.92	0.2	3.0	8	50	4
HRM2010R	2.0	1.92	0.2	3.0	10	50	4
HRM2012R	2.0	1.92	0.2	3.0	12	50	4
HRM2016R	2.0	1.92	0.2	3.0	16	50	4
HRM2020R	2.0	1.92	0.2	3.0	20	50	4
HRM2510R	2.5	2.40	0.2	3.0	10	50	4
HRM2512R	2.5	2.40	0.2	3.0	12	50	4
HRM2516R	2.5	2.40	0.2	3.0	16	50	4
HRM2520R	2.5	2.40	0.2	3.0	20	50	4
HRM3010R	3.0	2.90	0.2	4.0	10	50	6
HRM3012R	3.0	2.90	0.2	4.0	12	50	6
HRM3016R	3.0	2.90	0.2	4.0	16	50	6
HRM3020R	3.0	2.90	0.2	4.0	20	60	6
HRM3025R	3.0	2.90	0.2	4.0	25	60	6

d1 (mm)	R(mm) tolerance	d1(mm) tolerance
1.0	+0.02 0	0 -0.02
1.5	+0.02 0	0 -0.02
2.0	+0.02 0	0 -0.02
2.5	+0.02 0	0 -0.02
3.0	+0.02 0	0 -0.02

Shank(mm) (h6)	d2(mm) tolerance
Ø 4	0 -0.008
Ø 6	0 -0.008