



Micro Diameter

| Type No. 型號 | Diameter 刃徑 d1 | Flute Length 刃長 l1 | O. A. L. 全長 l3 | Shank Dia. 柄徑 d2 |
|----------------|-------------------|-----------------------|-------------------|---------------------|
| SED354010FG | 1.0 | 2.5 | 50 | 4 |
| SED354015FG | 1.5 | 4 | 50 | 4 |
| SED354020FG | 2.0 | 5 | 50 | 4 |
| SED354025FG | 2.5 | 7 | 50 | 4 |
| SED354030FG | 3.0 | 8 | 50 | 4 |
| SED354040FG | 4.0 | 10 | 50 | 4 |
| SED354050G | 5.0 | 13 | 50 | 6 |
| SED354060G | 6.0 | 15 | 50 | 6 |
| SED354080G | 8.0 | 20 | 60 | 8 |
| SED354100G | 10.0 | 25 | 75 | 10 |
| SED354120G | 12.0 | 30 | 75 | 12 |
| SED354140G | 14.0 | 35 | 80 | 14 |
| SED354160G | 16.0 | 40 | 100 | 16 |
| SED354180G | 18.0 | 40 | 100 | 18 |
| SED354200G | 20.0 | 45 | 100 | 20 |
| SED354250G | 25.0 | 45 | 100 | 25 |

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|----------------|-------------------|-----------------------|-------------------|---------------------|
| SED354010-3G | 1.0 | 2.5 | 50 | 3 |
| SED354015-3G | 1.5 | 4 | 50 | 3 |
| SED354020-3G | 2.0 | 5 | 50 | 3 |
| SED354025-3G | 2.5 | 7 | 50 | 3 |
| SED354030-3G | 3.0 | 8 | 50 | 3 |
| SED354-010G | 1.0 | 2.5 | 50 | 6 |
| SED354-015G | 1.5 | 4 | 50 | 6 |
| SED354-020G | 2.0 | 5 | 50 | 6 |
| SED354-025G | 2.5 | 7 | 50 | 6 |
| SED354-030G | 3.0 | 8 | 50 | 6 |
| SED354-040G | 4.0 | 10 | 50 | 6 |



High Speed Cutting
& High Hard Cutting

| d1 (mm) | d1(mm) tolerance |
|------------|---------------------|
| 1.0 | -0.005 -0.02 |
| 1.5 | -0.005 -0.02 |
| 2.0 | -0.005 -0.02 |
| 3.0 | 0 -0.02 |
| 4.0 | 0 -0.02 |
| 5.0 | 0 -0.02 |
| 6.0 | 0 -0.025 |
| 8.0 | 0 -0.025 |
| 10.0 | 0 -0.03 |
| 12.0 | 0 -0.035 |
| 14.0 | 0 -0.04 |
| 16.0 | 0 -0.04 |
| 18.0 | 0 -0.05 |
| 20.0 | 0 -0.05 |
| 25.0 | 0 -0.05 |

| Shank(mm) (h6) | d2(mm) tolerance |
|-------------------|---------------------|
| Ø 3 | 0 -0.008 |
| Ø 4 | 0 -0.008 |
| Ø 6 | 0 -0.008 |
| Ø 8 | 0 -0.008 |
| Ø 10 | 0 -0.009 |
| Ø 12 | 0 -0.011 |
| Ø 14 | 0 -0.011 |
| Ø 16 | 0 -0.011 |
| Ø 18 | 0 -0.013 |
| Ø 20 | 0 -0.013 |
| Ø 25 | 0 -0.013 |