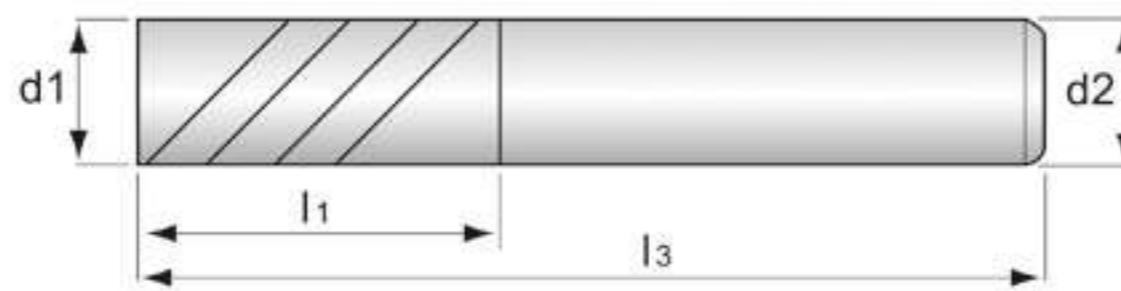


# 不銹鋼不等分不等螺旋銑刀

Square Unequalled Indexing -Variable Helix Geometry End Mills  
(for Stainless Steel Processing)



## Micro Diameter

Type No. 型號	Diameter 刃徑 d1	Flute Length 刃長 l1	O. A. L. 全長 l3	Shank Dia. 柄徑 d2
SEDHS010F	1.0	2.5	50	4
SEDHS015F	1.5	4	50	4
SEDHS020F	2.0	5	50	4
SEDHS025F	2.5	7	50	4
SEDHS030F	3.0	8	50	4
SEDHS040F	4.0	10	50	4
SEDHS020	2.0	5	50	6
SEDHS030	3.0	8	50	6
SEDHS040	4.0	10	50	6
SEDHS050	5.0	13	50	6
SEDHS060	6.0	15	50	6
SEDHS080	8.0	20	60	8
SEDHS100	10.0	25	75	10
SEDHS120	12.0	30	75	12
SEDHS140	14.0	35	100	14
SEDHS140-16	14.0	45	100	16
SEDHS160	16.0	45	100	16
SEDHS180	18.0	45	100	18
SEDHS200	20.0	45	100	20
SEDHS250	25.0	45	100	25



High Speed Cutting  
& High Hard Cutting

*New*

d1 (mm)	d1(mm) tolerance
1.0	-0.005 -0.02
1.5	-0.005 -0.02
2.0	-0.005 -0.02
3.0	0 -0.02
4.0	0 -0.02
5.0	0 -0.02
6.0	0 -0.025
8.0	0 -0.025
10.0	0 -0.03
12.0	0 -0.035
14.0	0 -0.04
16.0	0 -0.04
18.0	0 -0.05
20.0	0 -0.05
25.0	0 -0.05

Shank(mm) (h6)	d2(mm) tolerance
Ø 6	0 -0.008
Ø 8	0 -0.008
Ø 10	0 -0.009
Ø 12	0 -0.011
Ø 14	0 -0.011
Ø 16	0 -0.011
Ø 18	0 -0.013
Ø 20	0 -0.013
Ø 25	0 -0.013