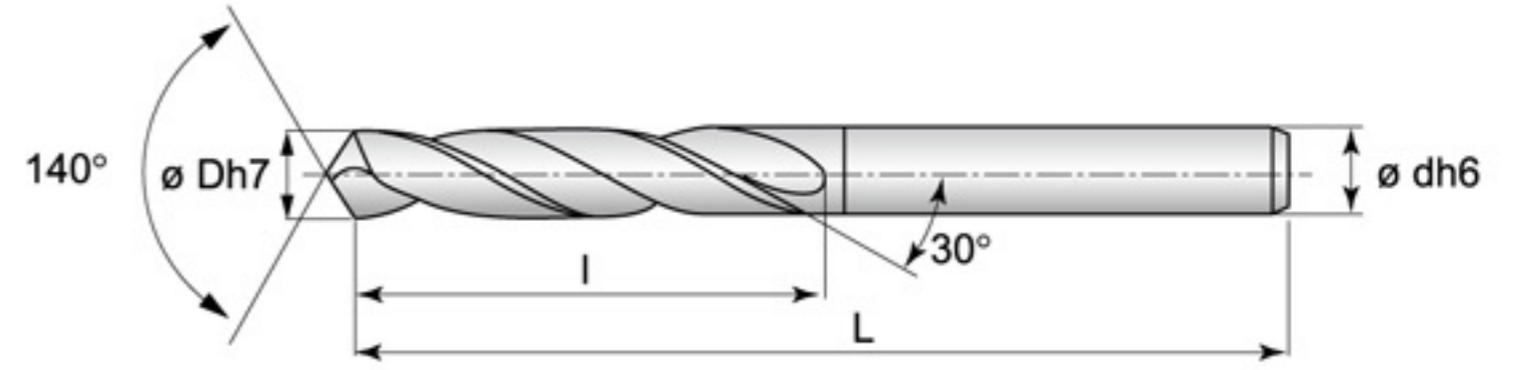




High Speed Cutting  
& High Hard Cutting



## Micro Diameter

Type No. 型號	Flute Length 刃長 l	O. A. L. 全長 L	Shank Dia. 柄徑	Type No. 型號	Flute Length 刃長 l	O. A. L. 全長 L	Shank Dia. 柄徑
M132-020	12	38	2.0	M132-043	24	58	4.3
M132-021	12	38	2.1	M132-044	24	58	4.4
M132-022	13	40	2.2	M132-045	24	58	4.5
M132-023	13	40	2.3	M132-046	24	58	4.6
M132-024	14	43	2.4	M132-047	24	58	4.7
M132-025	14	43	2.5	M132-048	26	62	4.8
M132-026	14	43	2.6	M132-049	26	62	4.9
M132-027	16	46	2.7	M132-050	26	62	5.0
M132-028	16	46	2.8	M132-051	26	62	5.1
M132-029	16	46	2.9	M132-052	26	62	5.2
M132-030	16	46	3.0	M132-053	26	62	5.3
M132-031	18	49	3.1	M132-054	28	66	5.4
M132-032	18	49	3.2	M132-055	28	66	5.5
M132-033	18	49	3.3	M132-056	28	66	5.6
M132-034	20	52	3.4	M132-057	28	66	5.7
M132-035	20	52	3.5	M132-058	28	66	5.8
M132-036	20	52	3.6	M132-059	28	66	5.9
M132-037	20	52	3.7	M132-060	28	66	6.0
M132-038	22	55	3.8	M132-061	31	70	6.1
M132-039	22	55	3.9	M132-062	31	70	6.2
M132-040	22	55	4.0	M132-063	31	70	6.3
M132-041	22	55	4.1	M132-064	31	70	6.4
M132-042	22	55	4.2	M132-065	31	70	6.5

## ● 最適於鋼材、極難切削材之孔加工

被削材 Working Material 切削速度 Cutting Speed	普通鋼 · 合成鋼 Carbon Steel, Alloy Steel					
	(<HRC30 未滿)		(HRC30~45)		(HRC45~55)	
	80 m/nin		60 m/nin		15 m/nin	
刃徑 D	回轉數 Speed (rpm)	進給 Feed (mm/min)	回轉數 Speed (rpm)	進給 Feed (mm/min)	回轉數 Speed (rpm)	進給 Feed (mm/min)
3	8500	1300	6400	770	1600	160
4	6400	1150	4800	670	1200	130
6	4200	880	3200	540	800	100
8	3200	800	2400	480	600	85
10	2500	680	1900	420	480	70
12	2100	610	1600	370	400	65